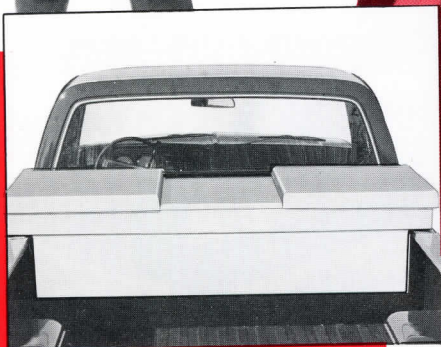
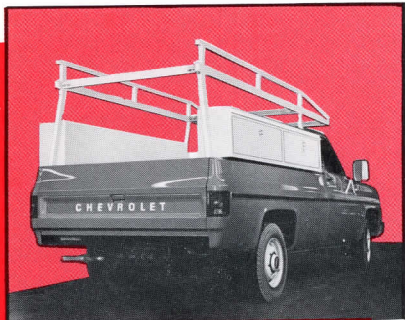


weather guard[®]

Heavy Duty Steel Truck Chests

DISTRIBUTED BY:

AUGUST 1976



ADVANCED DESIGN, RUGGED CONSTRUCTION

PUT YOUR TOOLS AND EQUIPMENT IN

weather guard®

KEEP OUT WEATHER AND PILFERERS

Weather Guard has been designed to surpass all other pick-up truck tool chests in features and construction. Tough 16 ga. steel rolled edges and ribbed sides and bottom produce a rugged chest that keeps out weather—and pilferers. Easy to install with features not found on any other truck chest, Weather Guard is built to last for years; is by far the best pick-up truck chest for the money available today.

Models
Up To
18 cu. ft.
Of Storage



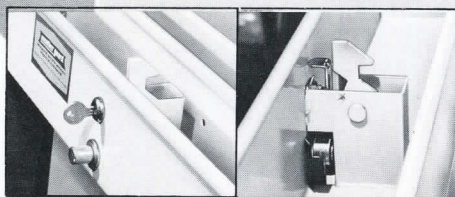
Overlapping edges and rain gutter to keep out weather

Extra Heavy-duty lid supports that work with one hand

Smooth finished arc-welded vertical seams

Rolled edges for maximum strength and safety

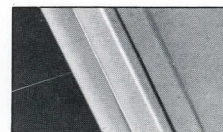
Primed with
Baked-on
Enamel
Finish



Pry-proof pushbutton lock



Cushioning strips eliminate metal-to-metal contact



Mylar backed weatherstripping seals cover hem

Full length piano hinges are hidden from weather and tampering

Sliding tray with moveable partitions is standard equipment

Ribbed bottom and sides for maximum wall strength

End compartment for small hand tools and materials

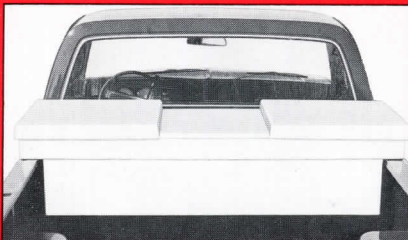
16 ga. steel construction; white baked-on enamel finish

DIRECT ACCESS FROM EITHER SIDE



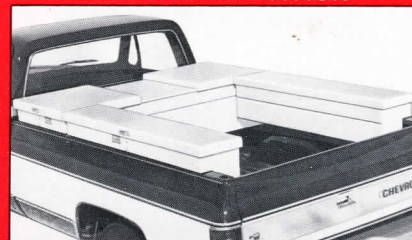
EASY TO INSTALL

100% REAR AND SIDE VISIBILITY



LOADING SPACE BETWEEN CHEST AND TRUCK BED

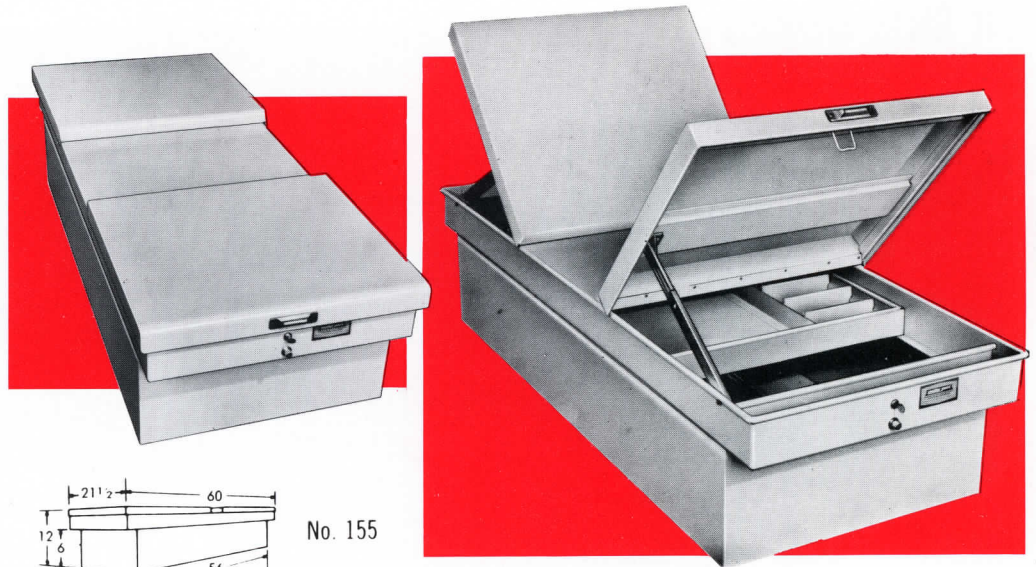
USE IN COMBINATION



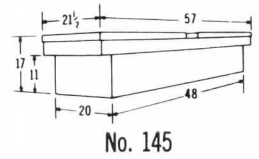
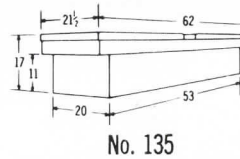
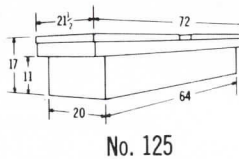
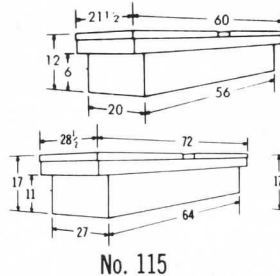
STAKE HOLES REMAIN CLEAR

CROSS BOXES

There is a line of general use truck chests unsurpassed for quality features and rugged construction. Five sizes—7 cu. ft. to 18 cu. ft.—answer every need for on-truck storage and protection of tools, equipment and material. Weather Guard cross boxes permit access from either side of truck; bolt tight to truck box to eliminate rattles, shifting of chest; can be used alone or in combinations with side boxes. 16 ga. steel construction; arc-welded vertical seams; baked-on enamel finish.



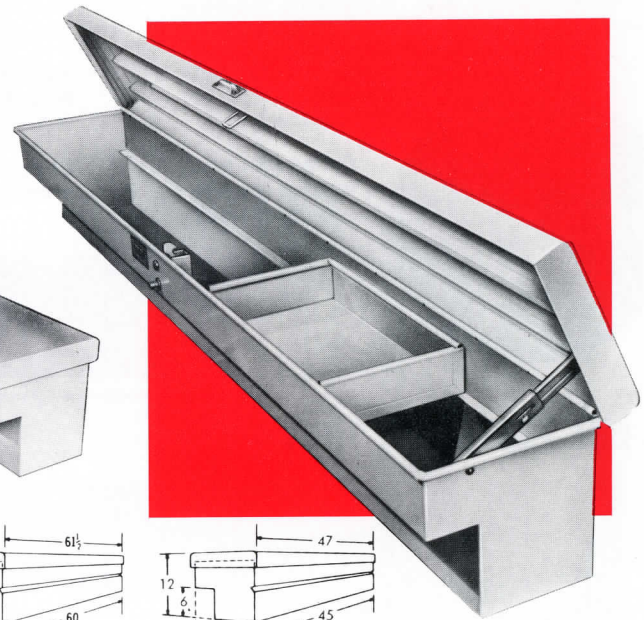
MODEL	CAPACITY	SHPG. WT., LBS.
No. 115	18 cu. ft.	200
No. 125	12 cu. ft.	170
No. 135	10 cu. ft.	150
No. 145	9 cu. ft.	145
No. 155	7 cu. ft.	140



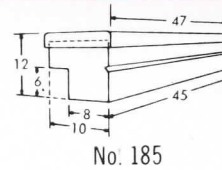
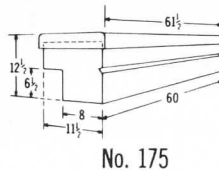
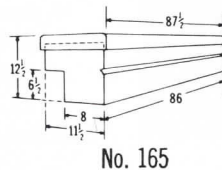
SIDE BOXES

Big capacity, tough design make Weather Guard side chests the best there are for protection of valuable tools and material. Use alone or in combination with Weather Guard cross boxes. Easy-to-install, they bolt tightly to truck box; stake holes remain clear. Three models. 16 ga. steel construction; arc-welded vertical seams; baked-on enamel finish. Furnished with support braces and legs for easy, rigid mounting.

**WE RECOMMEND YOU
MEASURE LENGTH OF
YOUR TRUCK BODY
BEFORE ORDERING**



MODEL	CAPACITY	SHPG. WT., LBS.
No. 165	10 cu. ft.	260
No. 175	7 cu. ft.	190
No. 185	5 cu. ft.	145



Side boxes priced and packaged in pairs.

WEATHER GUARD CROSS BOXES

- No. 115 . . . Fits 1967 through current year Dodge Sweptline
and
No. 125 Chevrolet Fleetside
GMC Wideside
Ford Styleside except F 350 & Super Camper Special
No. 135 . . . Fits 1967 through current year
Ford Flareside (All models except 115-inch wheelbase)
No. 145 . . . Fits 1967 through current year
Chevrolet Step Side
GMC Fender Side
Ford Flareside (only 115-inch wheelbase models)
Dodge Utiline
Jeep Thriftside
No. 155 . . . Courier—Datsun—Luv—Toyota

WEATHER GUARD SIDE BOXES

- No. 165 . . . For use separately on all Fleetside, Styleside, Wideside, Sweptline truck boxes 8 ft. or longer.
No. 175 . . . These side chests fit all Fleetside, Styleside, Wideside, Sweptline truck bodies. For use separately, or in combination with Nos. 115 and No. 125 cross chests when truck boxes are 8 ft. or longer.
No. 185 . . . Courier—Datsun—Luv—Toyota

**WE RECOMMEND YOU
MEASURE LENGTH OF
YOUR TRUCK BODY
BEFORE ORDERING**

HI SIDE BOXES



Rubber weatherstripping seals doors tight

Heavy duty cable door stops

Steel-ribbed reinforced doors for extra strength

Smooth, pushbutton lock system

Welds ground smooth to prevent injuries, cuts

All-welded, 16 ga. heavy duty steel construction

Order with or without optional accessory trays

Range of sizes to fit all requirements

Exclusive WEATHER GUARD rain gutter

Rugged angular steel support legs install in minutes

Shipped in protective cartoning



HI BOX SPECIFICATIONS

MODEL	CAPACITY CU. FT.	LENGTH	SHPG. WT. LBS., PER UNIT
NO. 296	10.5	96"	125
NO. 290	10	90"	115
NO. 272	8	72"	95
NO. 248	5.25	48"	65

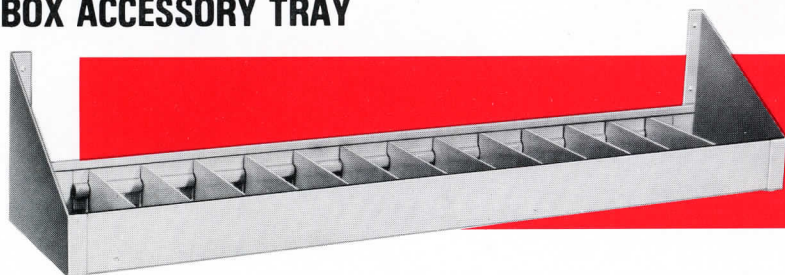
All models are 12 inches deep and 16 inches high

The 296, 290, and 272 have double doors. The 248 has a single door.

Models
Up To
10.5 cu. ft.
Of Storage

**WE RECOMMEND YOU MEASURE
LENGTH OF YOUR TRUCK BODY
BEFORE ORDERING**

HI BOX ACCESSORY TRAY

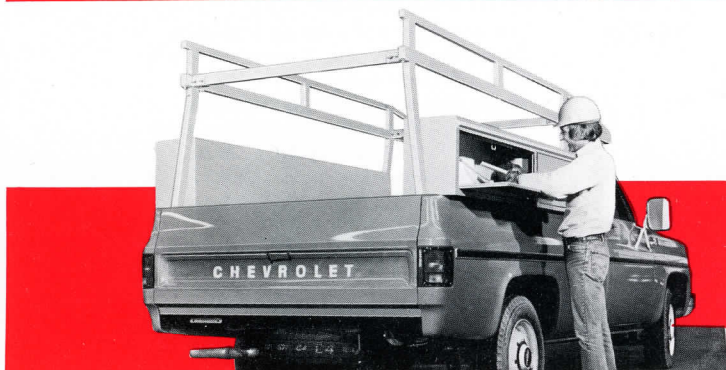


This rugged, 16 ga. steel welded construction optional accessory tray simply bolts to rear wall of any Weather Guard Hi Box. One size fits any unit. Furnished with dividers that create up to 13 compartments. Shipped in individual carton.

MODEL NO. 200-T 44" long, 9" deep.
.....SHPG. WT.20 LBS.

Engineered for Superior Design and Construction

Here is the best engineered, most rugged box of its type on the market. Large and roomy with extra capacity, its the truck operator's answer to immediate access to all his tools and materials. Weather-stripped doors seal tight and lock securely; reinforced with ribbed steel. Shipped complete with legs, ready to install in minutes, the Weather Guard Hi Box will provide years and years of protection for your tools and materials.



ALL PURPOSE TRUCK CHEST

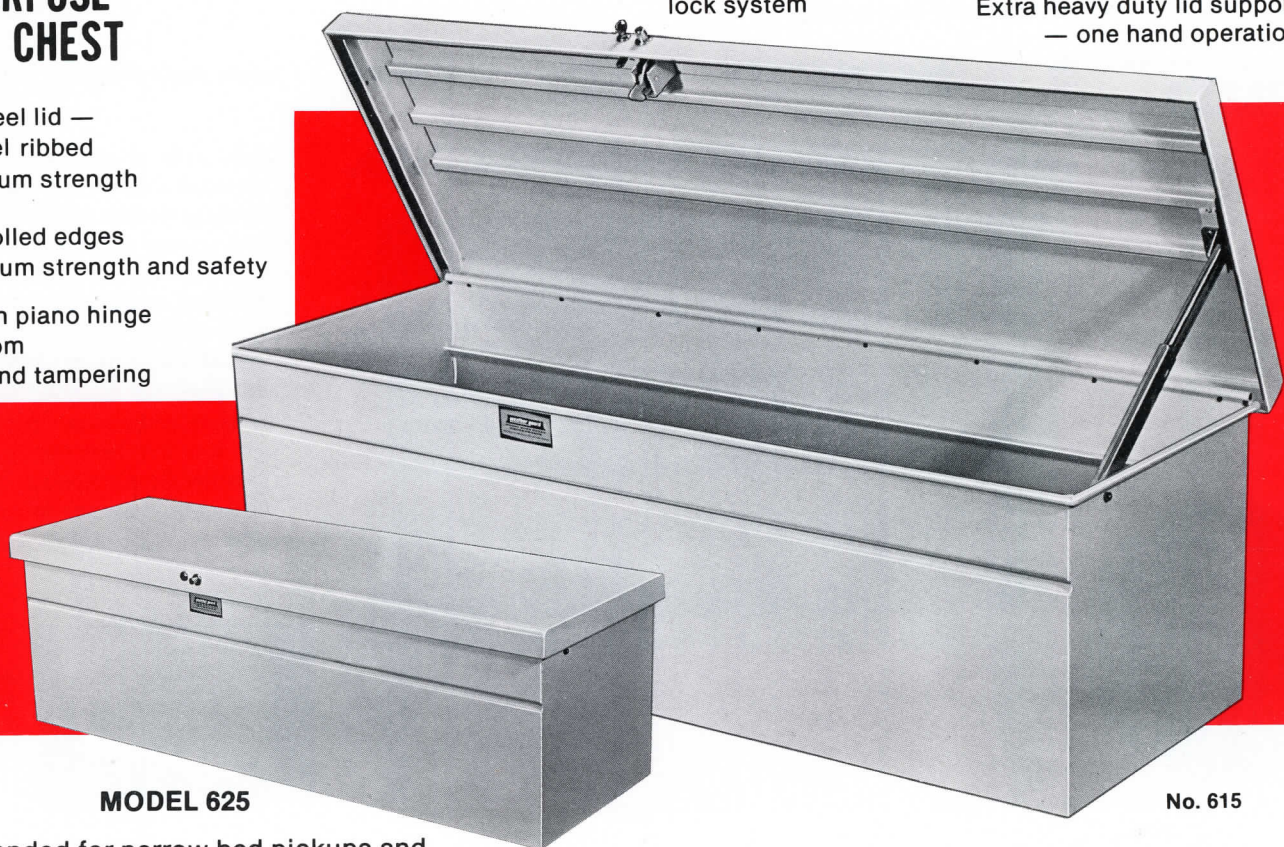
Double steel lid — inner panel ribbed for maximum strength

Smooth rolled edges for maximum strength and safety

Full length piano hinge hidden from weather and tampering

Pry-proof pushbutton lock system

Extra heavy duty lid support — one hand operation



MODEL 625

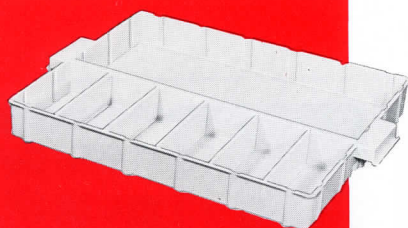
No. 615

recommended for narrow bed pickups and ElCamino/Ranchero trucks.

Full-top opening heavy gauge steel chest, permits easy access to large, bulky, hard to store items. Protects contents from weather and theft. Ribbed side construction provides maximum wall strength while baked on enamel-over-primer finish is easy to clean.

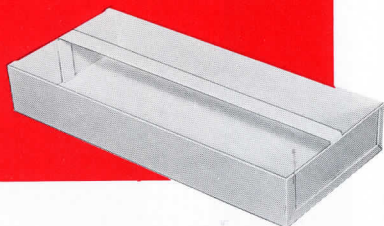
Low profile construction makes these units ideal for use with fifth-wheel trailers, allows full turning radius.

Optional accessory trays shown, fit neatly on inner rib of chest and can be used in various combinations. Choose a convenient steel tote tray or tough hi-impact divider tray to suit your needs.



No. 616

Hi-impact divider tray
23"x20"x3"
6 lbs. ship wt.

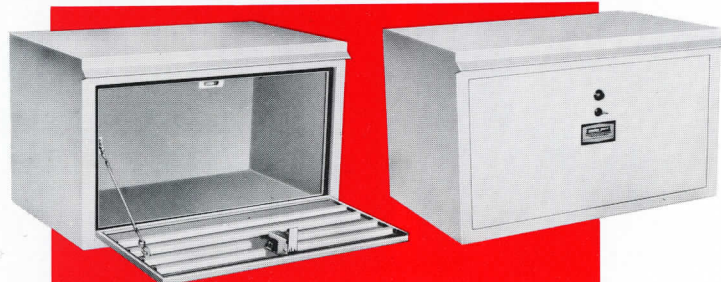


No. 617

Steel tote tray — carry on location
9"x20"x3"
9 lbs. ship. wt.

MODEL	LENGTH	WIDTH	HIGH	CAPACITY	SHIP. WT.
615	60"	20"	20"	14 cu. ft.	110 lbs.
625	45"	20"	18"	9.5 cu. ft.	80 lbs.

WEATHER GUARD UNDERBED BOXES



Both models are 18 inches deep and 18 inches high

Here is a rugged utility box for flat bed truck operators that has all the quality features of the Weather Guard Hi Side Box, plus extra-heavy duty 12 ga. steel on ends and bottom. Rubber weatherstripping door seals extra tight and locks securely. Shipped in protective cartoning. Installs in minutes.

UNDERBED BOX SPECIFICATIONS

MODEL	CAPACITY CU. FT.	LENGTH	SHPG. WT. LBS.
NO. 548	9	48"	108
NO. 530	5.5	30"	74

MODULAR SHELVES FOR VANS

Convert any van to a mobile storeroom

Rugged and rigid 18 ga. steel welded construction

Assembled at factory; shipped complete, ready to install

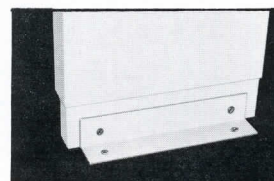
White, baked-on enamel finish

Install singly or stack

Bin Dividers Are Optional



Start with an empty van, hi-cube or standard size, fit with Weather Guard modular shelves and you have a mobile tool storage room and parts warehouse. Weather Guard modular shelves are designed specifically for rugged use, with welded steel construction that provides maximum strength and rigidity. Six sizes are designed to install singly or stack and you can put them together any way that best fits your model truck. Weather Guard modular shelves are the new, rugged answer to converting van interiors to profitable space.



Mount quickly to truck floor with furnished bracket

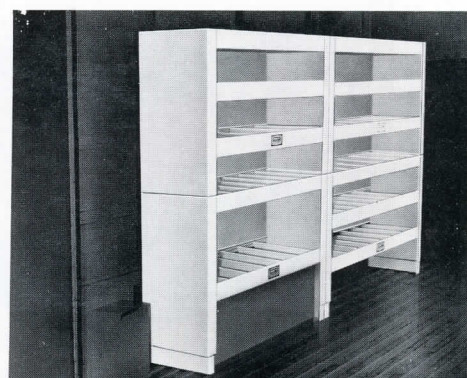
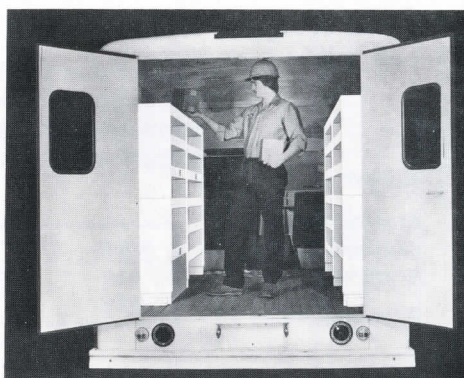
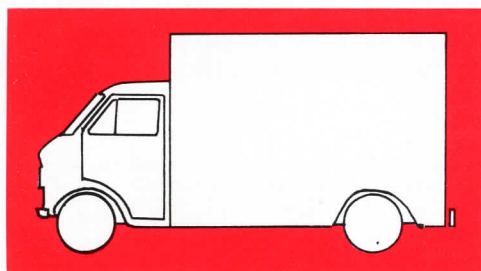
Six sizes permit modular installation to any manufacturers hi-cube or standard size van

Engineered with one-piece steel back riveted in-place for maximum rigidity and convenience of use

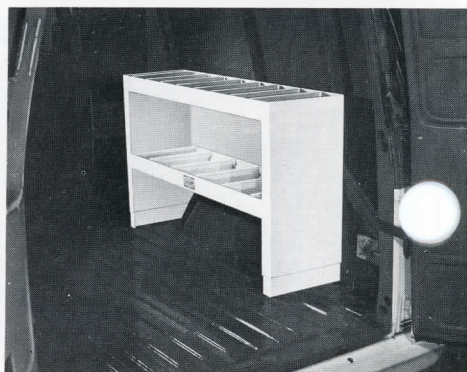
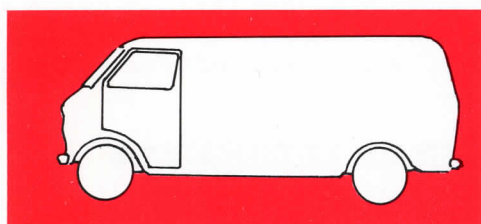
Edges are hemmed for smooth, safe surfaces

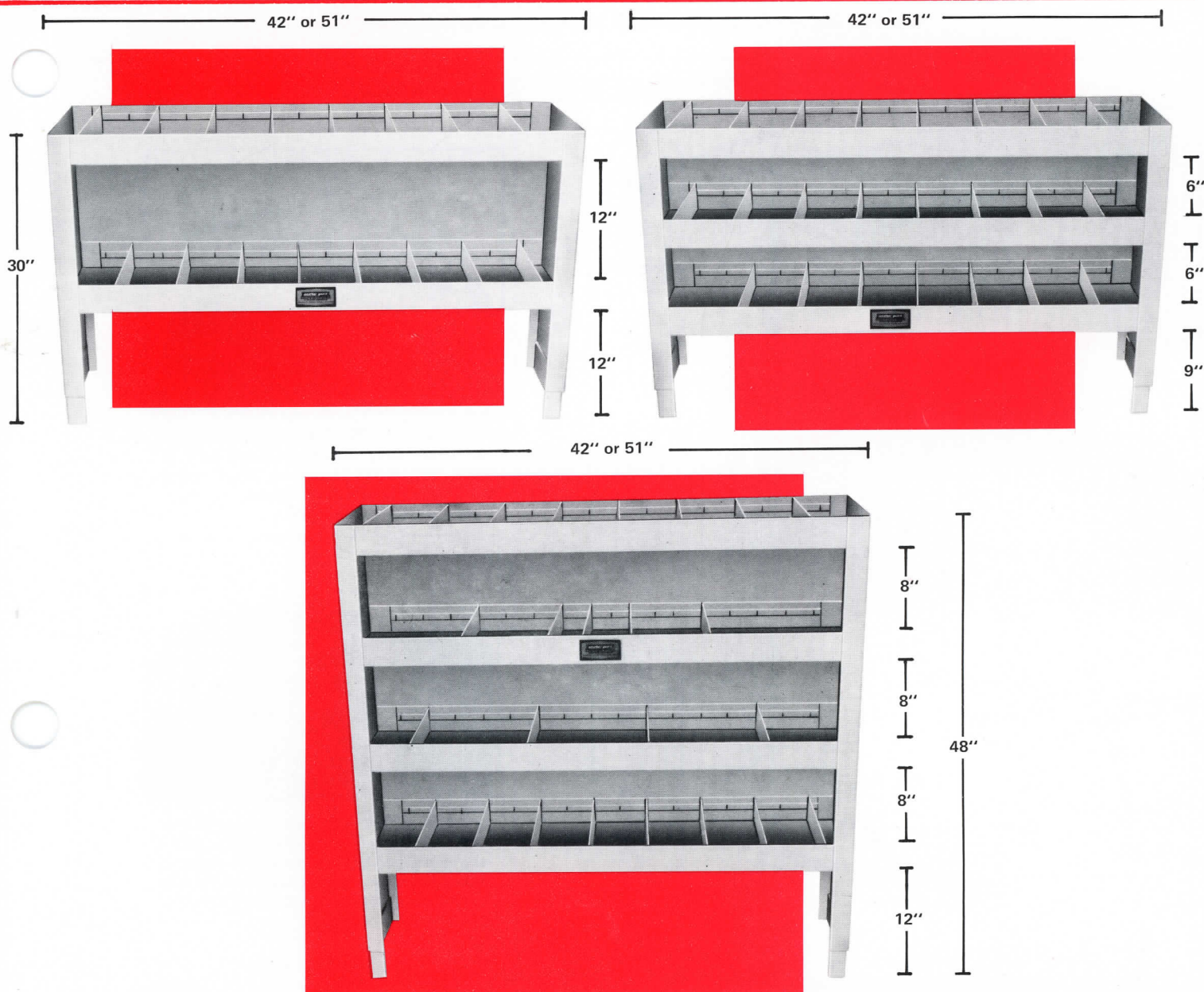
Optional dividers create up to 18, 3 inch bins on each shelf

TYPICAL HI-CUBE VAN INSTALLATION



TYPICAL STANDARD SIZE VAN INSTALLATION





MODULAR SHELVES SPECIFICATIONS

MODEL	HEIGHT	LENGTH	NUMBER SHELVES	12 INCH WHEEL WELL UNIT	SHPG. WT. LBS.
454	48	51	4	YES	120
444	48	42	4	YES	107
353	30	51	3	NO	88
352	30	51	2	YES	65
343	30	42	3	NO	76
342	30	42	2	YES	58

All units are 14 inches deep.

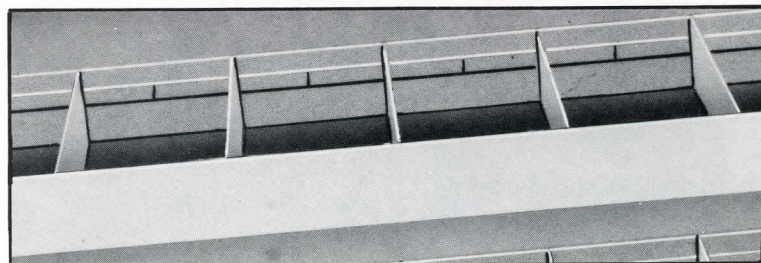
HERE'S HOW SIMPLE IT IS TO ORDER THE EXACT COMBINATION OF SHELVES FOR ANY VAN:

- 1 — MEASURE THE INSIDE LENGTH AND HEIGHT CARRYING AREA OF YOUR TRUCK TO DETERMINE THE NUMBER OF UNITS IT WILL ACCOMMODATE
- 2 — START WITH 9" OR 12" WHEEL WELL UNITS
- 3 — ADD TO LENGTH OR HEIGHT OF WHEEL WELL UNITS WITH ANY OTHER COMBINATION YOU DESIRE

BIN DIVIDERS

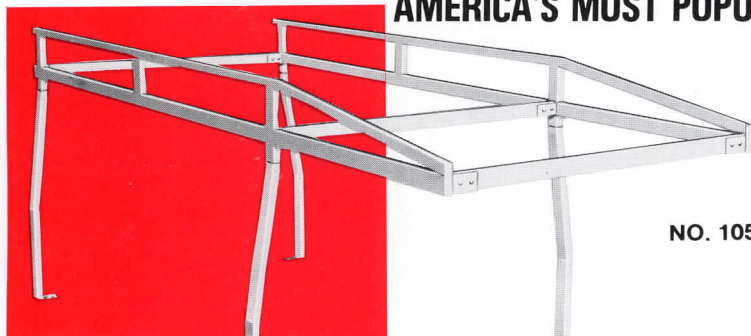
Optional steel bin dividers have hemmed edges for smooth, safe surfaces; are finished in white baked-on enamel. Shipped 12 to carton.

NO. 341 SHPG. WT. ... 7 LBS.

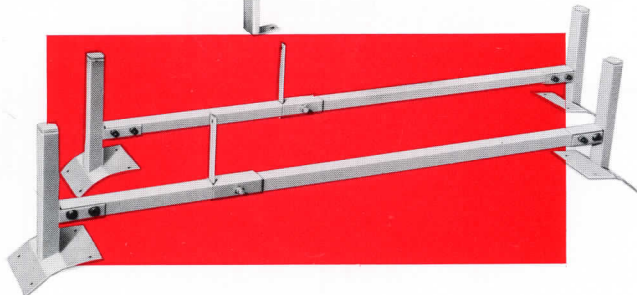


weather guard®

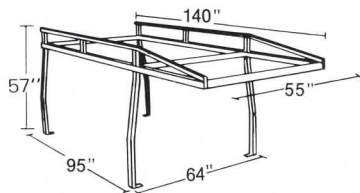
AMERICA'S MOST POPULAR OVERHEAD RACKS



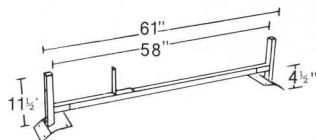
NO. 105



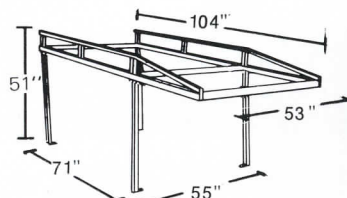
NO. 205



NO. 105



NO. 205



NO. 95



NOS. 95 and 105. Four legs, pre-drilled for quick, easy assembly. Legs bolt to truck bed. Bolts furnished. Front cross bar protects cab roof against damage. Shipped with prime finish.



NO. 205. Installs with bolts to roof of van. One size fits any roof with simple shortening of cross bar with hacksaw. Rugged baked-on white enamel finish. Adjustable holding brackets prevent side shifting of items being carried.

WEATHER GUARD overhead racks are contractor acclaimed for versatility and the ability to withstand rugged use; make transportation of ladders and extra-long materials an easy assignment. Welded steel construction design is engineered for fast, rigid installation and years of dependable service.

WEATHER GUARD OVERHEAD RACK TRUCK CHART

OVERHEAD RACK SPECIFICATIONS

FOR	MODEL	SHPG. WT. LBS.
PICKUP TRUCK BOXES	NO. 95	100
PICKUP TRUCK BOXES	NO. 105	170
INSTALLATION ON VAN ROOFS	NO. 205	40

NO. 95 Courier-Datsun-Luv-Toyota
 NO. 105 Fits 1967 through current year
 (Following models must have 8 ft. or longer body)
 Dodge Sweptline
 GMC Wideside
 Chevrolet Fleetside
 Ford Styleside except F350 and Super Camper Special
 NO. 205 Fits vans 1970 through current models

weather guard®



KNAACK MFG. CO.
 420 E. TERRA COTTA AVENUE
 CRYSTAL LAKE, ILLINOIS 60014
 815/459-6020

Call for the Knaack representative nearest you.

CALL TOLL FREE ON WATTS:

800-435-6100

In continental U.S. except Ill.

Designs subject to change without notice.

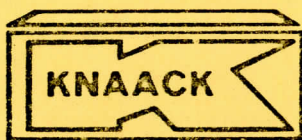


TRADE PRICE LIST

4/1/77

MODEL	TRADE PRICE	CAPACITY	SHIPPING WEIGHT
115 Cross Box	199.00	18.0 cu. ft.	190
125 Cross Box	172.00	12.0 cu. ft.	145
135 Cross Box	172.00	10.0 cu. ft.	125
145 Cross Box	172.00	9.0 cu. ft.	120
155 Cross Box	162.00	7.0 cu. ft.	115
165 Pair Side Boxes	288.00	10.0 cu. ft.	235
175 Pair Side Boxes	257.00	7.0 cu. ft.	180
185 Pair Side Boxes	220.00	5.0 cu. ft.	130
246 Hi-Side Box	110.00	5.3 cu. ft.	70
272 Hi-Side Box	142.00	8.0 cu. ft.	100
290 Hi-Side Box	162.00	10.0 cu. ft.	120
296 Hi-Side Box	174.00	10.5 cu. ft.	125
200-T Accessory Tray	26.00		20
400 Bin Dividers	9.00		6
401 Short Bin Dividers	8.00		4
415 Van Shelf Unit	61.00		33
425 Van Shelf Unit	64.00		38
435 Van Shelf Unit	114.00		61
445 Van Shelf Unit	132.00		74
455 Van Shelf Unit	120.00		71
465 Van Shelf Unit	138.00		88
475 Van Shelf Unit	140.00		86
485 Van Shelf Unit	146.00		100
530 Under Bed Box	110.00	5.5 cu. ft.	100
546 Under Bed box	136.00	9.0 cu. ft.	140
95 Overhead Rack - Pickup	147.00		90
105 Overhead Rack - Pickup	210.00		165
205 Overhead Rack - Van	92.00		37
205-RA Roller Assembly	30.00		8
615 All Purpose Truck Chest	130.00	14.0 cu. ft.	110
625 All Purpose Truck Chest	125.00	9.5 cu. ft.	90
616 Divider Tray	12.00		7
617 Tote Tray	12.00		9
772 Top-Load	165.00	9.5 cu. ft.	120
790 Top-Load	175.00	12.0 cu. ft.	145

The above are suggested trade prices and may vary due to fluctuations in freight and installation costs.



weather guard.

SOUTHER INC.

1952 KIENLEN AVE.

385-5900 - ST. LOUIS, MO. 63133

KNAACK® MANUFACTURING COMPANY

420 E. Terra Cotta Ave. Crystal Lake, Ill. 60014 815/459-6020

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